

83134

Friday, April 13, 2012 10:09:44 AM

N900040100

Setup Start *NS1*

Stop *NS2*

6

6

Reference:

Date:

Date: 1204-13 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):**Date:**

Stop *NR2*

100

0.00

100

0.00

Waterjet

FLOW CNC Waterjet

~~Memo~~

1-Cut as per Dwg (D4004-9)

Dwg Rev:

Prog Rev:

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 83134

83134

Page 2

Friday, April 13, 2012 10:09:44 AM

Item ID: D4004-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Side Restraint Angle and Tie Down Point
 Start Date: 4/13/2012 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 4/25/2012 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120 *120* QC Quality Control | QC8- Inspect parts - second check Memo | 0.00 0.00 | | | | 10 | | | WJ 12-05-30 |
| 130 *130* Brake NC Brake NC | Bend as per dwg Memo 1- Bend D4004-9 as per Dwg 2- C'sink as per dwg | 0.00 0.00 | | | | 10X | | | 12/06/01 |
| 140 *140* QC Quality Control | QC5- Inspect part completeness to step on W/O Memo | 0.00 0.00 | | | | (X10) | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 83134

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Page 3

Friday, April 13, 2012 10:09:44 AM

Item ID: D4004-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Side Restraint Angle and Tie Down Point
 Start Date: 4/13/2012 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 4/25/2012 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 150 | Chemical Conversion Coat per QSI005 4.1 | 0.00 | | | | 10 | 746 | 12-6-4 | |
| *150* | | | | | | | | | |
| HandFinish | Memo | 0.00 | | | | | | | |
| Hand Finishing | | | | | | | | | |
| 155 | QC7-Inspect Chemical Conversion Coat | 0.00 | | | | 10X | Ø | | mt 12/06/06 |
| *155* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 160 | Gloss Grey (4.3.5.15) per QSI 005 4.3 | 0.00 | | | | 10X | Ø | | mt 12/06/06 |
| *160* | | | | | | | | | |
| Powdercoat | Memo | 0.00 | | | | | | | |
| Powder Coating | Start Time: 10:10 Oven Temperature: 320°F Finish Time: 10:40 | | | | | | | | |

M118533

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 83134


Friday, April 13, 2012 10:09:44 AM


83134

Page 5

Item ID: D4004-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Side Restraint Angle and Tie Down Point
Start Date: 4/13/2012 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 4/25/2012 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---|---------------|------------------|----------------|
| 200 | Identify as per dwg & Stock Location: 141A | 0.00 | | | |  | | 12/4/15 | |
| *200* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 210 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *210* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

12/6/18 
MF
12-06-18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, April 13, 2012 10:09:48 AM

Page 1
T

Work Order ID: 83134

83134

Parent Item: D4004-043

D4004-043

Parent Item Name: Side Restraint Angle and Tie Down Point

Start Date: 4/13/2012

Required Date: 4/25/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP rev A 09.12.15 new issue Prelim EC verified by:DD IPP Rev:B
10.05.17 as per ECN10-562 DD verf: IPP Rev:C 12.03.07 as
per dwg rev.b DD verf: EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M2024T3S.063 | | Purchased | No | | | 100 | sf | 399.9000 | 0.208 | 1.313684 | | | |
| | | | | | | | | | ** | | | | |
| *M2024T3S 063* | | | | | | | | | | | | | |
| 2024-T3 .063 sheet | | | | | | | | | | | | | |

(10) 3.0
B12-5-30

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| MAT022 | 399.9 | |
| 119916 | 159.9 | |
| 121197 | 240 | |

121197

D4004-7

Manufactured No

180

Each

10.0000

1

6

D4004-7

Hose Clip

**

(10) FF12-06-15

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| GA | 10 | |
| 79992 | 10 | |

4
6

MS20426AD4-4

Purchased

No

180

Each

3,140.000

1

6

MS20426AD4-4

Rivet

**

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| GA | 2864 | |
| 121090 | 2864 | |
| ST317 | 276 | |
| 121068 | 276 | |

121068 10 5 at 12/06/06

| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

| W/O: | | WORK ORDER CHANGES | | | | | |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

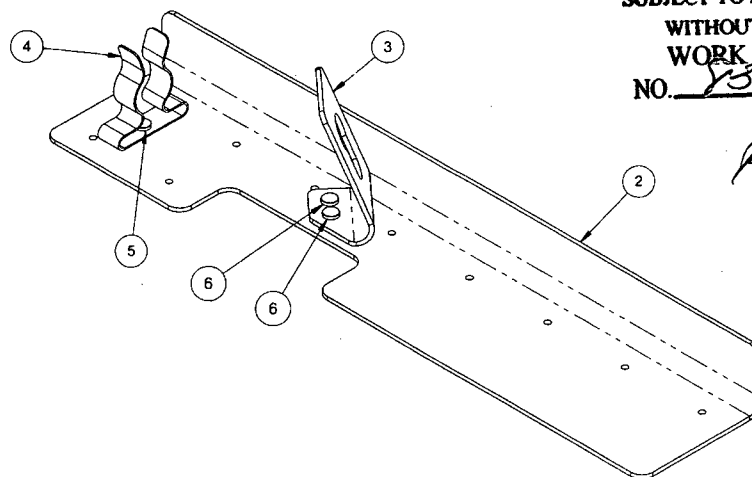
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

| ITEM NO. | QTY. -041 | PART NUMBER | DESCRIPTION | JOHN CAMERON AVIATION PART NUMBER |
|----------|--------------|--------------|----------------------|--------------------------------------|
| 1 | X | D4004-041 | SIDE RESTRAINT ANGLE | JCA-M47-2-19 |
| 2 | 1 | D4004-1 | SIDE RESTRAINT | |
| 3 | 1 | D4004-3 | ANGLE | |
| 4 | 1 | D4004-7 | HOSE CLIP | |
| 5 | 1 | MS20426AD4-4 | RIVET | |
| 6 | 2 | MS20426AD4-5 | RIVET | |

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. Y3139

12-04-13



D4004-041 SIDE RESTRAINT ANGLE

RELEASED
2012-03-03
WJ

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "ANSI 61 GREY" (4.3.5.15) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.21 lbs

| | | | |
|------------|--|--|---------------|
| B | CHANGE POWDER COAT FROM "GREY SANDEX" TO "ANSI 61 GREY", ZN AB-1, ZN AB-2. | DC | 12.02.27 |
| A | NEW ISSUE | HS | 10.02.10 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | <i>BC</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | <i>BC</i> | | |
| CHECKED | <i>BC</i> | DRAWING NO. | REV. B |
| MFG. APPR. | <i>BC</i> | D4004 | SHEET 1 OF 11 |
| APPROVED | <i>BC</i> | TITLE | SCALE |
| DE APPR. | <i>BC</i> | SIDE RESTRAINT | NTS |
| DATE | 12.02.27 | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | UNCONTROLLED COPY ENGINEERING DEPARTMENT 17/11/2017 10:00 AM | | | | | |

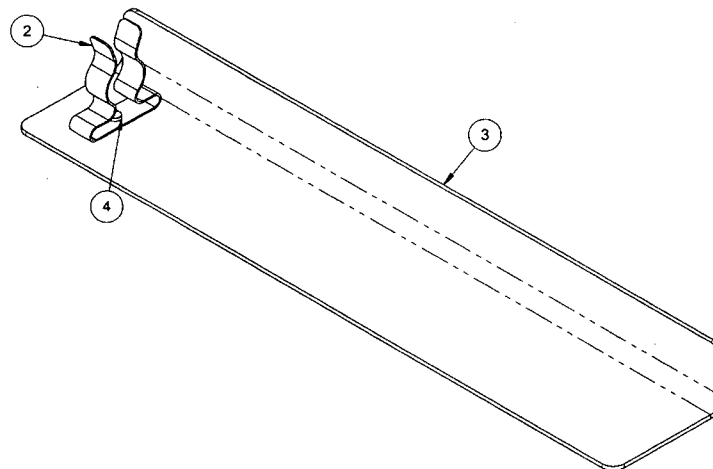
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

| ITEM NO. | QTY. -043 | PART NUMBER | DESCRIPTION | JOHN CAMERON AVIATION PART NUMBER |
|----------|--------------|-------------|---|--------------------------------------|
| 1 | X | D4004-043 | SIDE RESTRAINT ANGLE AND TIE DOWN POINT | JCA-M47-2-04 |
| 2 | 1 | D4004-7 | HOSE CLIP | |
| 3 | 1 | D4004-9 | ANGLE | |
| 4 | 1 | MS20426AD4 | RIVET | |



D4004-043 SIDE RESTRAINT ANGLE AND TIE DOWN POINT

RELEASED
R 2012-03-02
M

83134

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "ANSI 61 GREY" (4.3.5.15) PER DART QSI 005 4.3 B
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.20 lbs

| | | | |
|------------|-----------|--|---------------|
| DESIGN | <i>BC</i> | DART AEROSPACE LTD | |
| DRAWN | <i>BC</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>BC</i> | DRAWING NO. D4004 | REV. B |
| MFG. APPR. | <i>BC</i> | | SHEET 2 OF 11 |
| APPROVED | <i>BC</i> | TITLE SIDE RESTRAINT | SCALE |
| DE APPR. | <i>BC</i> | | NTS |
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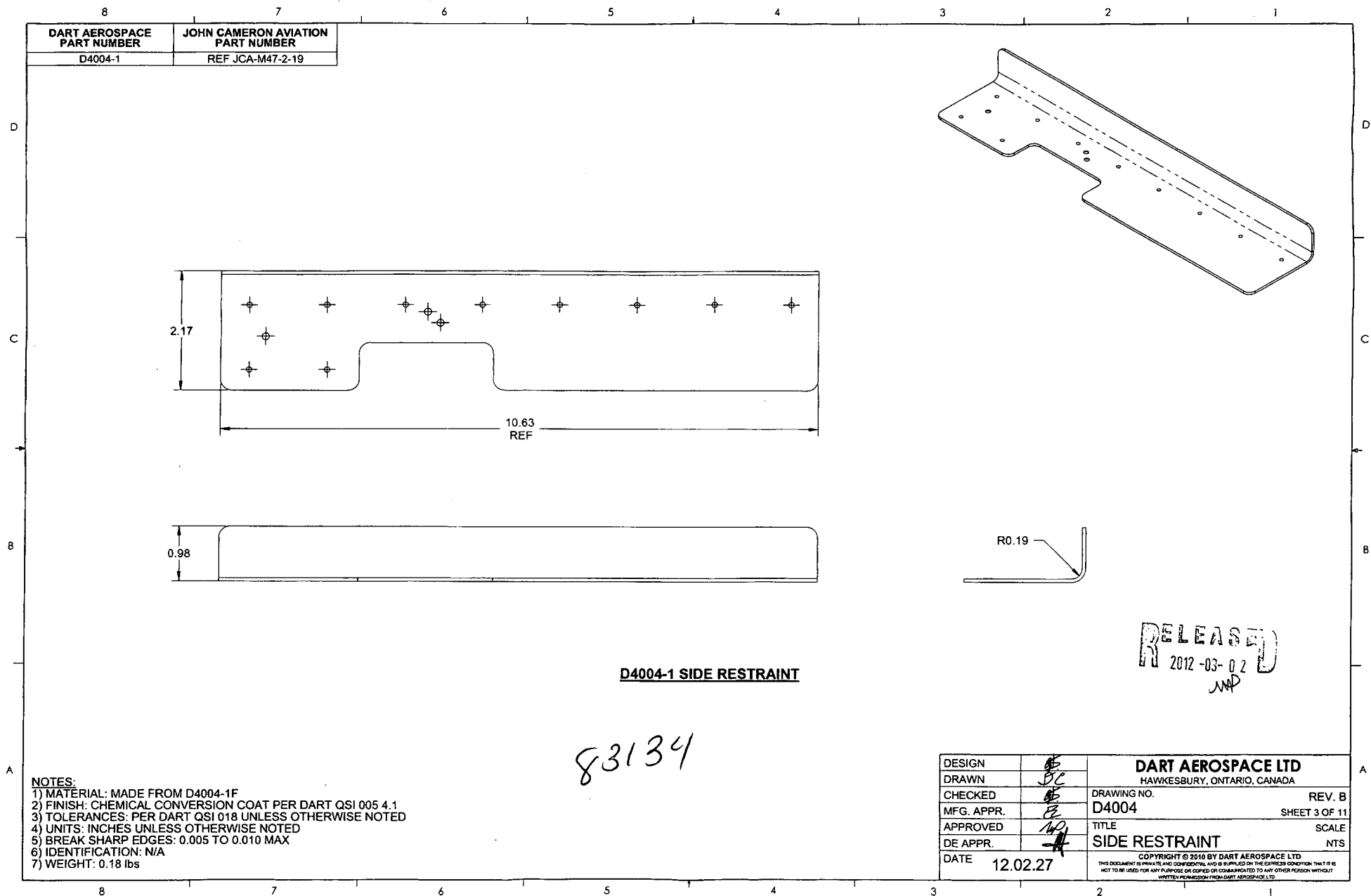
| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries



RELEASED
 2012-03-02
 JWP

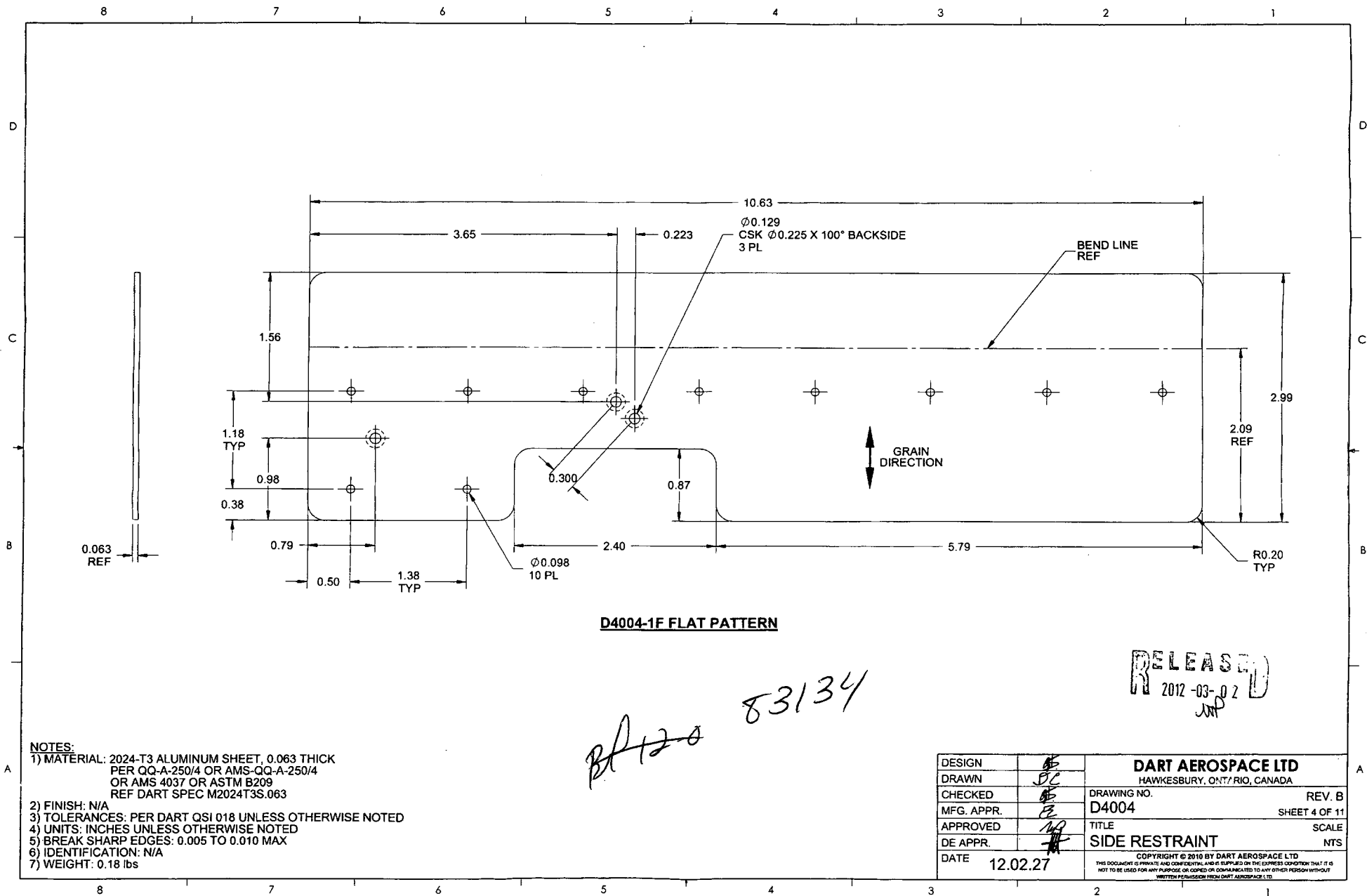
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NOTE: Date & initial all entries



Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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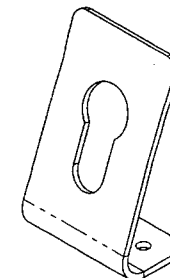
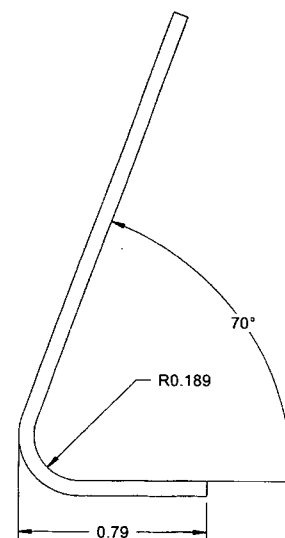
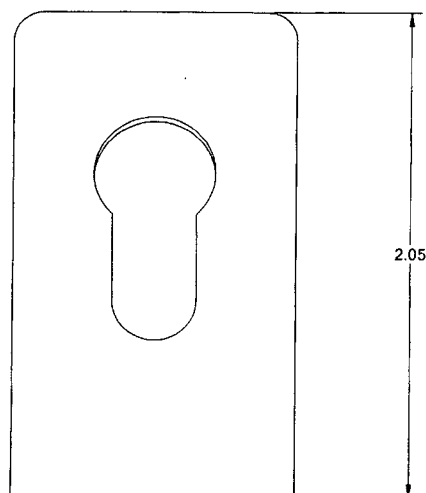
NOTE: Date & initial all entries

DART AEROSPACE
PART NUMBER

D4004-3

JOHN CAMERON AVIATION
PART NUMBER

REF JCA-M47-2-19



D4004-3 STRUT LOCK BRACKET

8 3134

RELEASED
2012-03-02

NOTES:

- 1) MATERIAL: MADE FROM D4004-3F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

| | | | |
|------------|----------|--|---------------|
| DESIGN | JE | DART AEROSPACE LTD | |
| DRAWN | DC | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | JE | DRAWING NO. | REV. B |
| MFG. APPR. | JE | D4004 | SHEET 5 OF 11 |
| APPROVED | MP | TITLE | SCALE |
| DE APPR. | MP | SIDE RESTRAINT | NTS |
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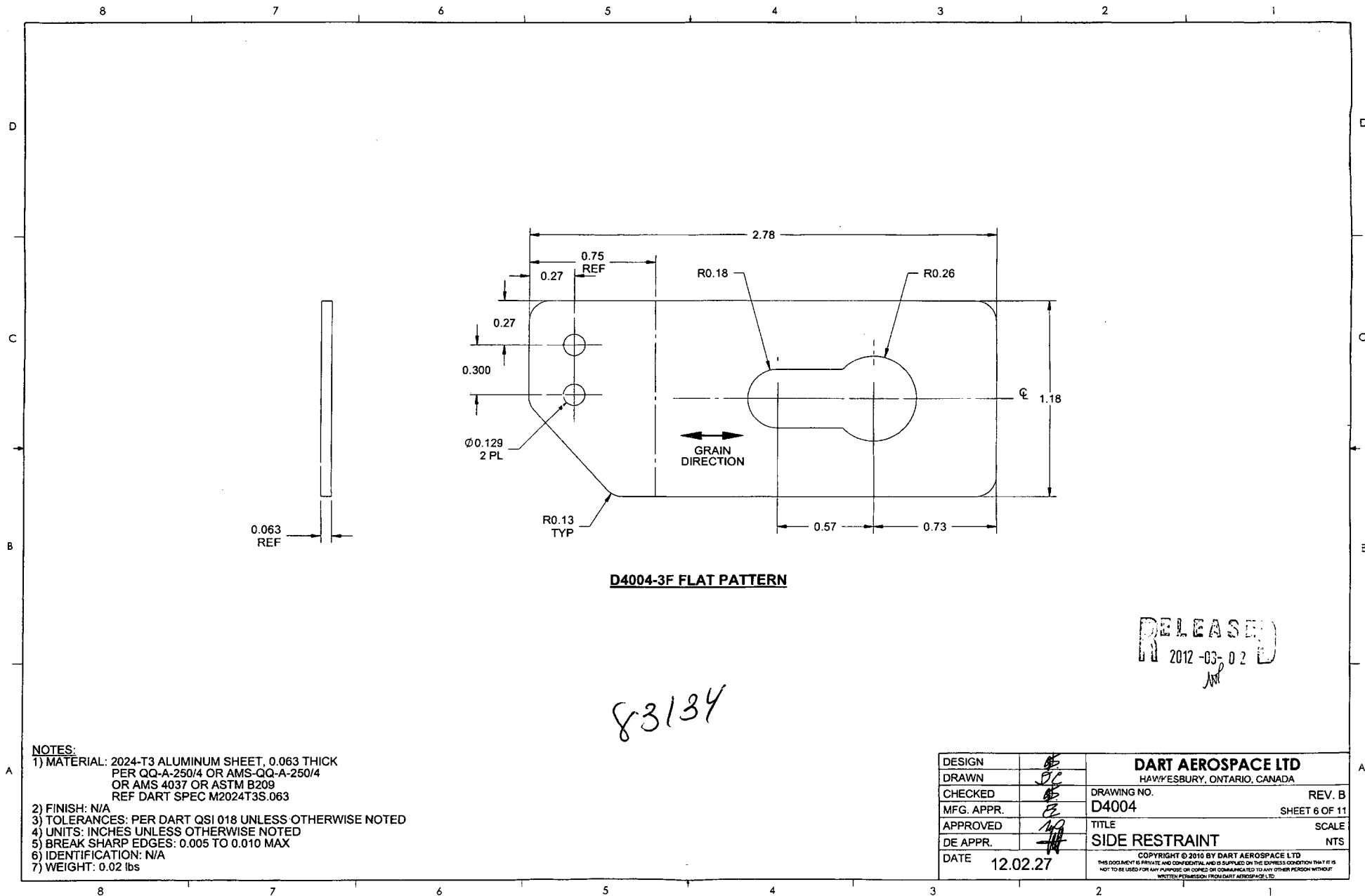
| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries



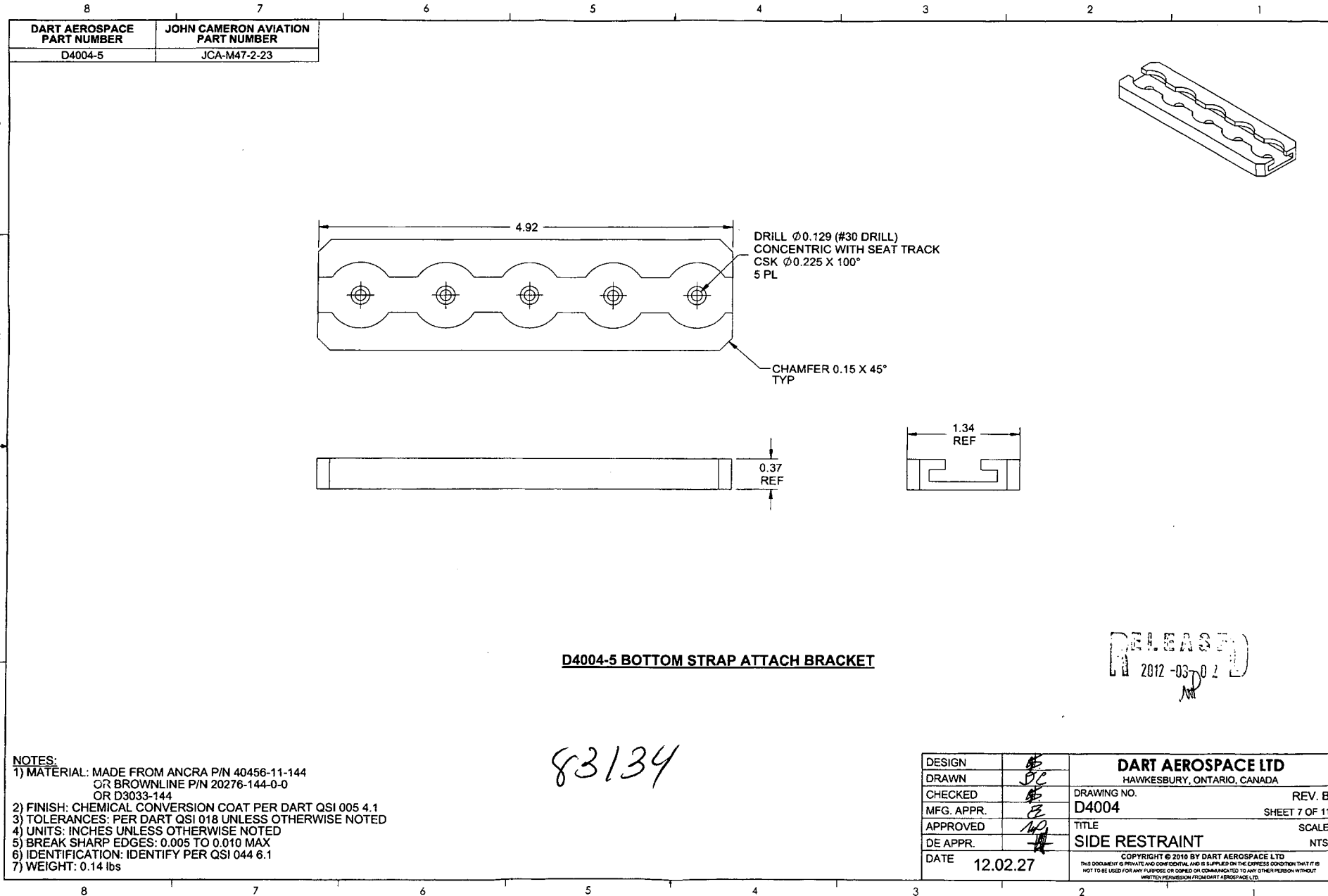
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

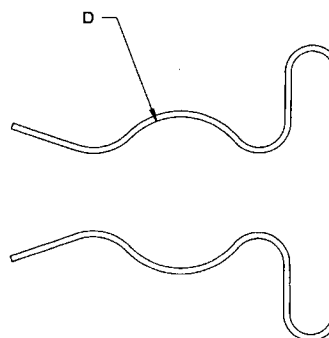
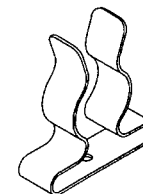
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

| DART AEROSPACE PART NUMBER | JOHN CAMERON AVIATION PART NUMBER |
|-------------------------------|--------------------------------------|
| D4004-7 | N3 REF JCA-M47-2-19 |

SPECIFICATION CONTROL DRAWING



| DART PART NUMBER | POSSIBLE SUPPLIER | SUPPLIER PART NUMBER | MATERIAL | FITS TUBE Ø "D" | WIDTH "W" |
|---------------------|-------------------|-------------------------|---------------------|--------------------|--------------|
| D4004-7 | MCMASTER-CARR | 1722A42 | NICKEL PLATED STEEL | 0.31 - 0.75 | 0.38 |

D4004-X HOSE CLIP

RELEASED
2012-03-01

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.01 lbs

83139

| | | | |
|--|----------|--|---------------|
| DESIGN | JS | DART AEROSPACE LTD | |
| DRAWN | JS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | JS | DRAWING NO. | REV. B |
| MFG. APPR. | JS | D4004 | SHEET 8 OF 11 |
| APPROVED | JS | TITLE | SCALE |
| DE APPR. | JS | SIDE RESTRAINT | NTS |
| DATE | 12.02.27 | COPYRIGHT © 2010 BY DART AEROSPACE LTD | |
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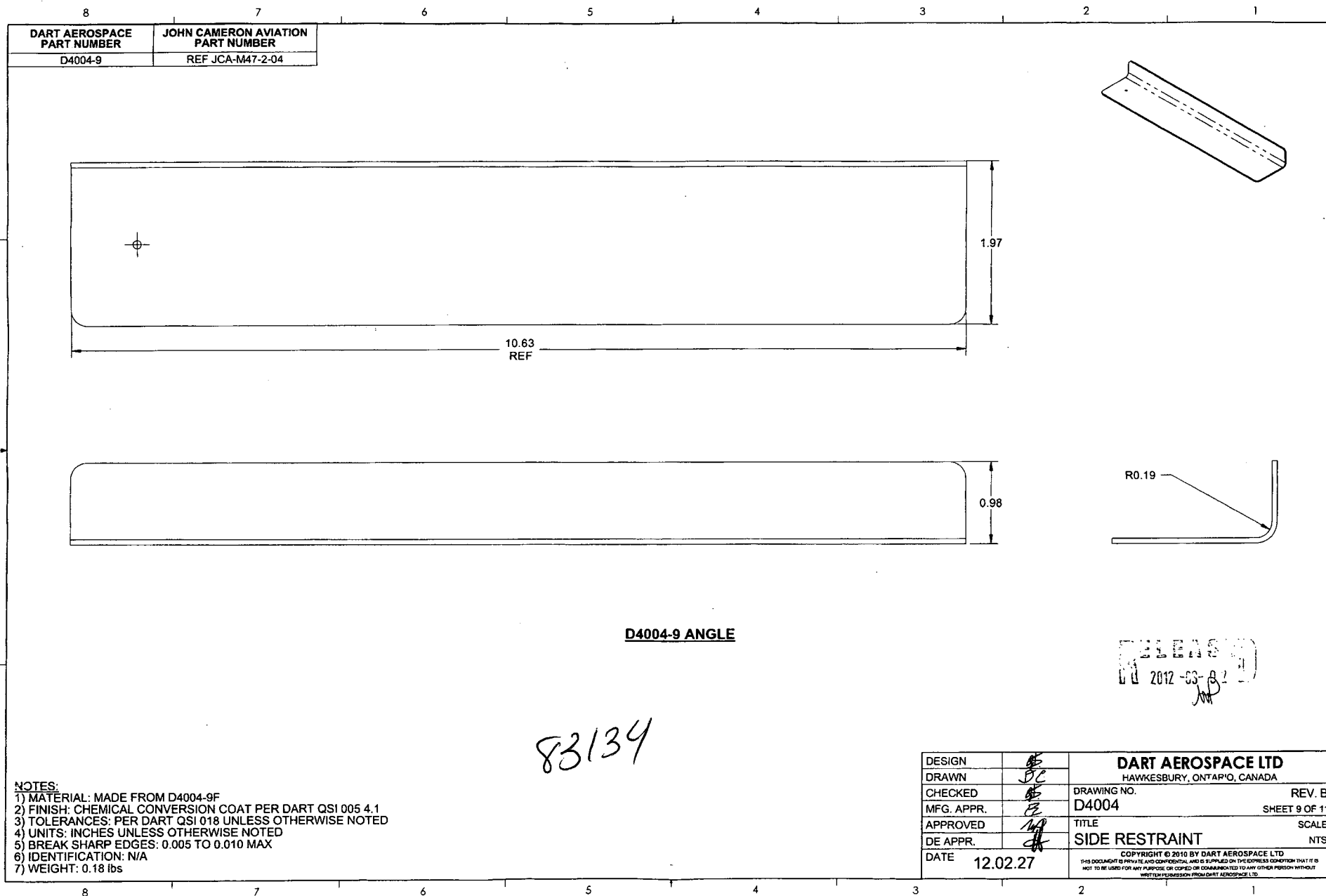
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|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries



| DART AEROSPACE PART NUMBER | JOHN CAMERON AVIATION PART NUMBER |
|-------------------------------|--------------------------------------|
| D4004-9 | REF JCA-M47-2-04 |

- NOTES:**
- 1) MATERIAL: MADE FROM D4004-9F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.18 lbs

| | | | |
|------------|--------------------|--|---------------|
| DESIGN | <i>[Signature]</i> | DART AEROSPACE LTD | |
| DRAWN | <i>[Signature]</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. B |
| MFG. APPR. | <i>[Signature]</i> | D4004 | SHEET 9 OF 11 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | SIDE RESTRAINT | NTS |
| DATE | 12.02.27 | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

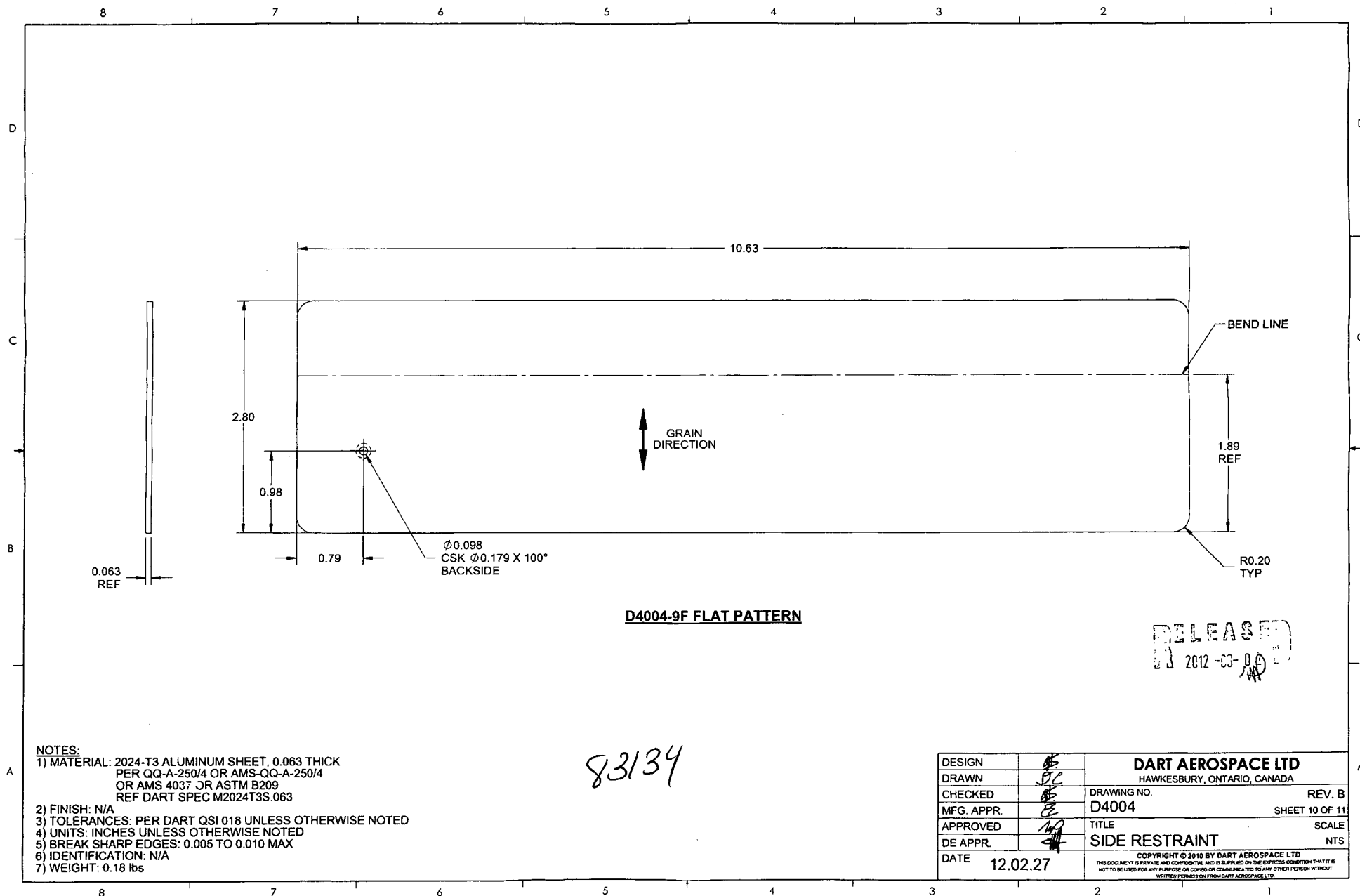
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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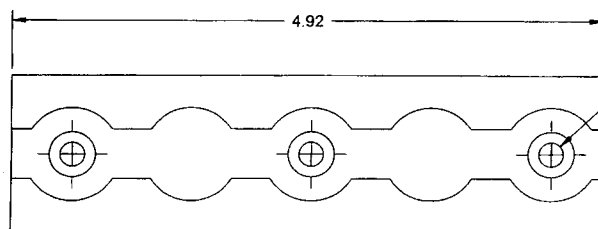
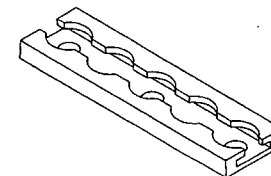
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

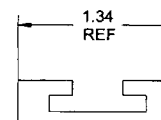
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

| DART AEROSPACE PART NUMBER | JOHN CAMERON AVIATION PART NUMBER |
|-------------------------------|--------------------------------------|
| D4004-11 | JCA-M47-2-11 |



DRILL $\varnothing 0.204$ (#6 DRILL)
CONCENTRIC WITH SEAT TRACK
CSK $\varnothing 0.385 \times 100^\circ$
3 PL



D4004-11 TOP STRAP ATTACH BRACKET

RELEASED
2012-03-02

53139

NOTES:

- 1) MATERIAL: MADE FROM ANCRA P/N 40456-11-144
OR BROWNLIN P/N 20276-144-0-0
OR D3033-144
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.14 lbs

| | | | |
|------------|----------|---|----------------|
| DESIGN | BC | DART AEROSPACE LTD | |
| DRAWN | BC | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | BC | DRAWING NO. | REV. B |
| MFG. APPR. | BC | D4004 | SHEET 11 OF 11 |
| APPROVED | BC | TITLE | SCALE |
| DE APPR. | BC | SIDE RESTRAINT | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries